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[HOME](#) |
 [TEXTURE](#) |
 [TEXTURE & MOLD REPAIR](#) |
 [POLISHING](#) |
 [CHEMICAL ETCHING](#) |
 [PLATING](#) |
 [DOWNLOADS](#) |
 [CONTACT US](#)

Surface Finish Technology > POLISHING > SPI Guidelines Chart

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SPI GUIDELINES CHART

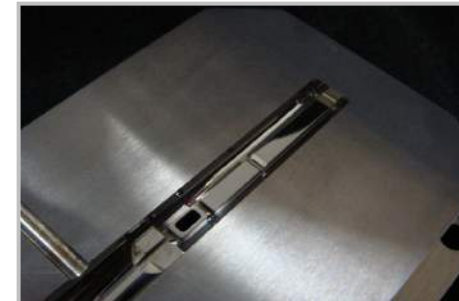
SPI Finish	Guide	Typical Applications
A-1	Grade #3 Diamond	Lens / Mirror – requires 420 SS material
A-2	Grade #6 Diamond	High Polish parts
A-3	Grade #15 Diamond	High Polish parts
B-1	600 Grit paper	Medium Polish parts
B-2	400 Grit paper	Medium Polish
B-3	320 Grit paper	Med – Low polish
C-1	600 Stone	Low Polish parts
C-2	400 Stone	Low Polish parts
C-3	320 Stone	Low Polish parts
D-1	Dry Blast Glass Bead	Satin finish
D-2	Dry Blast # 240 Oxide	Dull Finish
D-3	Dry Blast # 24 Oxide	Dull finish

You can order an SPI plastic molded sample plaque chart by contacting us.

POLISHING

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